



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4436-045
Job Sheet 173502



Part No: D4436-045

Job Qty: 2 ea

Part Name: Aft Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		SC 18/03/14
100	Waterjet	2 pcs	3/8/18	3/8/18	0.00	0.36	Waterjet1		SC 18/03/14
110	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/14
120	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs	3/8/18	3/8/18	0.08	0.28	Brake NC 2		9-89
140	Small Fab	2 pcs	3/8/18	3/8/18	0.00	0.39	Small Fab-6		
150	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC5		
160	HandFinish	2 pcs	3/8/18	3/8/18	0.00	0.17	HandFinish1		
170	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC7-3		
180	Small Fab	2 pcs	3/8/18	3/8/18	0.00	0.39	Small Fab-6		
185	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC5		
190	Powdercoat	2 pcs	3/8/18	3/8/18	0.00	0.10	Powdercoat4		
200	QC	2 pcs	3/8/18	3/8/18	0.00	0.00	QC3		
202	Small Fab	2 pcs	3/9/18	3/9/18	0.00	0.39	Small Fab-6		
205	QC	2 pcs	3/9/18	3/9/18	0.00	0.00	QC5		
210	Packaging	2 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		
220	QC21-SA	2 Ea	3/9/18	3/9/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.3780 sf (.689 ea)	90-Start up Operation	
MS20426AD3-2	Rivet	8 Ea (4 ea)	180-Small Fab	
MS20470AD4-3	Rivet, Universal Head	4 Ea (2 ea)	180-Small Fab	
MS21075L08	Anchor Nut	4 Ea (2 ea)	180-Small Fab	
D4441-1	Rubber Seal	2.3000 Ea (1.15 ea)	202-Small Fab	
MS35489-19	Grommet	2 Ea (1 ea)	202-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	234	0
180-Small Fab	MS20426AD3-2	8	84	0
	MS20470AD4-3	4	628	0
	MS21075L08	4	142	0
202-Small Fab	D4441-1	2	157	0
	MS35489-19	2	16	0

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Part Specifications
Specifications could not be found.

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Container No: S051059



Part: D4436 - 045

Job No: 173502

Serial No/Batch: S051059

Revision:

Inspector:

Date: 03/14/18

